

**MACH 80A Course Outline as of Spring 2021****CATALOG INFORMATION**

Dept and Nbr: MACH 80A Title: CNC MACHINE I

Full Title: Computer Numeric Control Machining I

Last Reviewed: 2/24/2020

Units	Course Hours per Week		Nbr of Weeks		Course Hours Total	
Maximum	5.00	Lecture Scheduled	4.00	17.5	Lecture Scheduled	70.00
Minimum	5.00	Lab Scheduled	4.00	8	Lab Scheduled	70.00
		Contact DHR	0		Contact DHR	0
		Contact Total	8.00		Contact Total	140.00
		Non-contact DHR	0		Non-contact DHR	0

Total Out of Class Hours: 140.00

Total Student Learning Hours: 280.00

Title 5 Category: AA Degree Applicable

Grading: Grade Only

Repeatability: 00 - Two Repeats if Grade was D, F, NC, or NP

Also Listed As:

Formerly:

**Catalog Description:**

Introduction to theoretical and operational characteristics of the Computer Numerical Control (CNC) machine tools. Integration of Computer-Aided Drafting (CAD), design, and programming for Computer Aided Machining (CAM) of machine parts on the CNC machine tools. Applicable to entry-level computer numeric control machine tools operators.

**Prerequisites/Corequisites:**

Course Completion or Current Enrollment in MACH 51A

**Recommended Preparation:**

Course Completion of CS 5

**Limits on Enrollment:****Schedule of Classes Information:**

Description: Introduction to theoretical and operational characteristics of the Computer Numerical Control (CNC) machine tools. Integration of Computer-Aided Drafting (CAD), design, and programming for Computer Aided Machining (CAM) of machine parts on the CNC machine tools. Applicable to entry-level computer numeric control machine tools operators. (Grade Only)

Prerequisites/Corequisites: Course Completion or Current Enrollment in MACH 51A

Recommended: Course Completion of CS 5

Limits on Enrollment:

Transfer Credit: CSU;

Repeatability: Two Repeats if Grade was D, F, NC, or NP

## **ARTICULATION, MAJOR, and CERTIFICATION INFORMATION:**

**AS Degree:**      **Area**      Effective:      Inactive:

**CSU GE:**      **Transfer Area**      Effective:      Inactive:

**IGETC:**      **Transfer Area**      Effective:      Inactive:

**CSU Transfer:** Transferable      Effective:      Spring 1995      Inactive:

**UC Transfer:**      Effective:      Inactive:

**CID:**

**Certificate/Major Applicable:**

Both Certificate and Major Applicable

## **COURSE CONTENT**

**Student Learning Outcomes:**

Upon completion of the course, students will be able to:

1. Write a program using General Function (G) & Miscellaneous Function (M) code and safely run the program on a CNC machine
2. Explain the difference between G&M codes
3. Describe the types of turning tools used in CNC lathes
4. Describe the types of cutting tools used in CNC machining centers

**Objectives:**

Students will be able to:

1. Practice the safe use of tools and machines
2. Compare and contrast manual and CNC machine operations
3. Relate the theory of CNC machine operation to machining processes
4. Generate two-dimensional geometric images for CNC machining projects using CAD software
5. Using a drafted image, write and interpret G&M code for machining a part on a CNC machine
6. Troubleshoot code for incorrectly machined parts
7. Calculate cutting speeds and feed speeds for various CNC machining operations
8. Select appropriate cutting tools for machining to CAD specifications
9. Diagnose basic problems faced in the operation of the CNC machines

**Topics and Scope:**

I. Introduction

A. Shop safety

B. Print reading and working drawings

C. Shop orientation and machine identification-facility layout

- II. Basic CNC Operations
  - A. Manual vs. CNC operations
    - 1. Use
    - 2. Capabilities
    - 3. Theoretical and operational characteristics
  - B. CNC Accessories
  - C. Cutting tools
    - 1. Characteristics
    - 2. Design
    - 3. Machining parameters
  - D. Production methods
- III. Materials
  - A. Types
  - B. Properties
- IV. CAD for CNC machines
  - A. Design for manufacturing
  - B. Generating a two-dimensional image
- V. CNC Machining
  - A. CNC theory
  - B. Writing G&M code (programming) for the CNC machines
    - 1. Translating a 2-dimensional image into G&M code
    - 2. Troubleshooting code
  - C. CNC operation
  - D. Production methods
- VI. Other CNC Programs

All topics covered in lecture and lab

**Assignment:**

Lecture-Related Assignments:

1. Reading, 10-15 pages per week
2. Quizzes; final exam

Lecture- and Lab-Related Assignments:

1. Write G&M code for machining a part from CAD drawing(s)

Lab-Related Assignments:

1. Performance exams: demonstrate proper set-up and operating procedure for the CNC machine
2. Complete CAD exercises and produce 2-dimensional drawings for CNC machining
3. Manufacture projects on the CNC machine from shop drawings

**Methods of Evaluation/Basis of Grade:**

**Writing:** Assessment tools that demonstrate writing skills and/or require students to select, organize and explain ideas in writing.

None, This is a degree applicable course but assessment tools based on writing are not included because problem solving assessments and skill demonstrations are more appropriate for this course.

Writing  
0 - 0%

**Problem Solving:** Assessment tools, other than exams, that demonstrate competence in computational or non-computational problem solving skills.

Homework problems

Problem solving  
20 - 30%

**Skill Demonstrations:** All skill-based and physical demonstrations used for assessment purposes including skill performance exams.

Performance exams, lab projects

Skill Demonstrations  
30 - 45%

**Exams:** All forms of formal testing, other than skill performance exams.

Quizzes; final exam

Exams  
30 - 40%

**Other:** Includes any assessment tools that do not logically fit into the above categories.

Professionalism

Other Category  
5 - 10%

**Representative Textbooks and Materials:**

CNC Programming Handbook. 3rd ed. Smid, Peter. Industrial Press, Inc. 2007 (classic)